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Process control within an SME to increase output and achieve consistent manufacture of components

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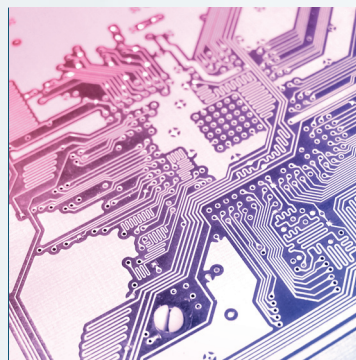
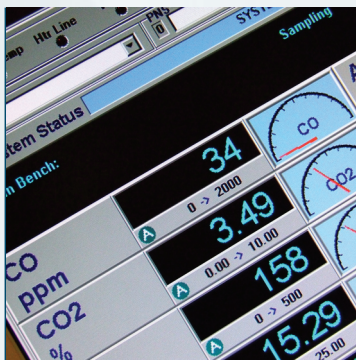
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