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The Identification of Enterprise System Limitations within Manufacturing Supply Chains

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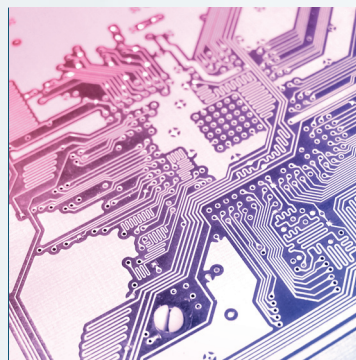
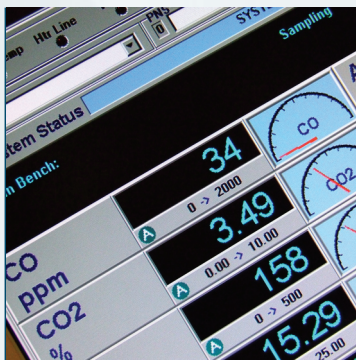
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