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**PECTIN AT THE OIL-WATER INTERFACE: RELATIONSHIP OF  
MOLECULAR COMPOSITION AND STRUCTURE TO FUNCTIONALITY**

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30 **Abstract**

31           The present review examines how macromolecular structure and functional  
32 groups of pectin affect its functionality with particular focus on its interfacial activity.  
33 We venture into a description of the particularly complex pectin structure and  
34 describe the major building blocks and their properties. In the following section, the  
35 role of each structural parameter is discussed with particular attention to protein,  
36 degree of acetylation and methylation, molecular weight, and branching. Finally, we  
37 discuss how modification of the extraction conditions could be tailored to obtain  
38 pectin with the desired emulsification properties. It is proposed that pectin with  
39 protein content in the range of 3%, with degree of acetylation greater than 10%,  
40 molecular weight between 100 and 200  $\times 10^3$  g mol<sup>-1</sup> and enriched in RG-I segments is  
41 more likely to perform well as an emulsifier. To tailor such a structure, an aqueous  
42 extraction protocol with low pH values (between 2.5-3.5) with a strong monoprotic  
43 acid (e.g., HCl) and one-step solvent precipitation should be selected. The proposed  
44 set of extraction conditions could be used as a first step towards rational design of  
45 pectin with desirable interfacial functionality.

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50 *Keywords:* pectin, emulsions, interface, extraction, isolation

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53 **1. Introduction**

54 Current food and pharmaceutical processes focus on several critical formulation  
55 aspects with the overall aim to improve human health (e.g., functional foods that  
56 lower cholesterol) or produce products with consumer-tailored specifications (e.g.,  
57 products for vegetarians). The challenges arise from the increasing public interest in  
58 the availability of “natural” food ingredients where only naturally available materials  
59 such as carbohydrates or proteins should be used. For instance, replacement of gelatin  
60 or synthetic surfactants (e.g., Tweens) that have been utilized for structuring of foods  
61 or hard-shelled capsules are some examples of these demands. Therefore, the  
62 investigation of novel structures and sources that could replace existing ingredients is  
63 ongoing.

64 The technological performance as emulsifier of various polysaccharides is  
65 usually controlled by its molecular properties (e.g., conformation, polyelectrolyte  
66 nature, surface charge density, molecular weight etc.) and its intra- and inter- chain  
67 interactions. Several hydrocolloids (e.g., carrageenan, xanthan, Arabic gum) can be  
68 used as emulsifiers as they have the ability to rapidly adsorb to the interface, reduce  
69 the interfacial tension to facilitate droplet disruption and impede droplet aggregation.  
70 This is typically attributed to the presence of hydrophobic elements in biopolymer  
71 structure such as protein, ferulic acids, or acetyl groups (Bouyer, Mekhloufi, Rosilio,  
72 Grossiord & Agnely, 2012; McClements & Gumus, 2016; Petri, 2015). Pectin is a  
73 polysaccharide that is widely utilized across food and pharmaceutical industries as a  
74 gelling material, stabilizer or delivery agent. The structural diversity of pectin results  
75 in a multitude of functional properties and is considered as a potential multifunctional  
76 food and pharmaceutical ingredient. The aims of the present review are to embark on  
77 an exploration of how structure of pectin influences its interfacial properties and how

78 we can manipulate its structure with tailored extraction protocols to achieve optimum  
79 functionality.

## 80 **2. Structural characteristics of pectin**

81 Pectin belongs to family of covalently linked galacturonic acid-rich plant cell  
82 wall polysaccharides. They are found in primary cell walls of dicots and non-  
83 graminaceous monocots (~35%), in grasses and other commelinids (~2-10%), and in  
84 woody tissues (~5%) (Ridley, O'Neill, & Mohnen, 2001). Some pectin molecules are  
85 covalently bonded or tightly associated with other types of cell wall polysaccharides,  
86 such as hemicelluloses and cellulose (McCann & Roberts, 1991; Mohnen, 2008; Peng  
87 & She, 2014). The entire cellulose-hemicellulose network is embedded in a matrix of  
88 pectic polysaccharides, which form a hydrated and cross-linked three-dimensional  
89 network (Zandleven, et al., 2007). Early work on carbohydrate chemistry of plant  
90 cells used the umbrella term “pectic substances”, which included pectin and other  
91 highly viscous polysaccharides such as xyloglucans (Sinnott, 2007). Current usage  
92 confines the word “pectin” to a group of heteropolysaccharides with backbone mainly  
93 composed of D-galacturonic acid units (D-GalpA, ~65%) bonded with  $\alpha$ -(1→4)  
94 glycosidic linkages. The diversity of pectin structures (e.g., length of neutral side  
95 chains, molecular weight, degree of polymerization, methyl- and acetyl- esterification,  
96 and branching of side chains) depends on the botanical source, plant ripening state  
97 and applied extraction conditions (Bagherian, Zokaee Ashtiani, Fouladitajar, &  
98 Mohtashamy, 2011; Guo, Zhao, Pang, Liao, Hu, & Wu, 2014; Müller-Maatsch,  
99 Bencivenni, Caligiani, Tedeschi, Bruggeman, Bosch, Petrusan, Van Droogenbroeck,  
100 Elst, & Sforza, 2016; Ng, Schröder, Sutherland, Hallett, Hall, Prakash, Smith, Melton,  
101 & Johnston, 2013; Paniagua, Pose, Morris, Kirby, Quesada, & Mercado, 2014).

102 In its simplest ideal description, pectin macromolecule is a diblock copolymer  
103 of two major structural classes. Homogalacturonan (HG) and rhamnogalacturonan I  
104 (RG-I), are found in most pectin assemblies and the intra- and inter- molecular  
105 interactions between these two segments control their functional properties. In the  
106 majority of the cases, other regions can be also distinguished depending on the source,  
107 namely, rhamnogalacturonan II (RG-II), xylogalacturonan (XGA), apiogalacturonan  
108 (AGA), arabinogalactan (AG-I, AG-II) and arabinan (Figure 1). Branches with  
109 distinct structure from the main backbone originate from the RG-I, RG-II and AG-I  
110 (“hairy” regions) making pectin essentially a graft copolymer of HG and RG-I. It  
111 should be stressed that extracted pectin is usually polydisperse consisting of complex  
112 mixtures of the previously mentioned segments.

113 Homogalacturonan is the most abundant polymeric segment of pectin, and  
114 plant cell walls consist of about 65% HG (Mohnen, 2008) (Figure 1). HG is  
115 composed of long chains of linear 1→4 linked  $\alpha$ -D-GalpA residues (~200 units) and  
116 some of the carboxyl groups are methyl-esterified at C-6 position and/or acetyl-  
117 esterified at O-2 and/or O-3 positions of GalpA depending on plant species (Sinnott,  
118 2007). O-Acetyl rich homogalacturonans have been also isolated from sugar beet,  
119 cacao pod husks and spinach (Perrone, Hewage, Thomson, Bailey, Sadler, & Fry,  
120 2002; Ralet, Cabrera, Bonnin, Quemener, Hellin, & Thibault, 2005; Vriesmann,  
121 Teófilo, & Petkowicz, 2011). Conventionally, HGs with greater than 50% methyl-  
122 esterification of GalpA residues are described as high methyl-esterified (HM) and  
123 those with lower than 50% are defined as low methyl-esterified (LM). The methyl  
124 esterification of linear HG units determines the industrial applicability of pectin (e.g.,  
125 gelation), which depends not only on the amount of methyl-esterification, but also on

126 distribution of methyl groups on the HG backbone (Dominiak, Sondergaard,  
127 Wichmann, Vidal-Melgosa, Willats, Meyer, & Mikkelsen, 2014).

128 Rhamnogalacturonan I (RG-I) represents around 20-35% of pectin in plant  
129 cell wall (Obro, Harholt, Scheller, & Orfila, 2004). Its backbone is composed of the  
130 repeating disaccharide galacturonic acid and rhamnose [ $\alpha$ -(1 $\rightarrow$ 2)-D-GalpA- $\alpha$ -(1 $\rightarrow$ 4)-  
131 L-Rhap]<sub>n</sub> where *n* can be greater than 100 (Figure 1). The RG-I backbone is partially  
132 substituted at *O*-4 and/or *O*-3 positions of  $\alpha$ -L-Rhap residues with polymeric side-  
133 chains predominantly composed of  $\alpha$ -(1 $\rightarrow$ 5)-L-arabinans and  $\beta$ -(1 $\rightarrow$ 4)-D-galactans,  
134 arabinogalactans-I (AG-I), arabinogalactans-II (AG-II) and galacto-arabinans  
135 (Mohnen, 2008) (Figure 1). The side-chains can be a single unit such as  $\beta$ -D-Galp-  
136 (1 $\rightarrow$ 4), but also polymeric, such as arabinan and arabinogalactan-I (AG-I). The  
137 galactan and arabinan side-chains of RG-I are the most flexible parts of the pectin  
138 molecule with the higher degree of conformational freedom exhibited by arabinan  
139 (Sinnott, 2007). AG-I is composed of  $\alpha$ -1 $\rightarrow$ 4 linked  $\beta$ -D-Galp backbone and  $\alpha$ -L-Araf  
140 are attached to the *O*-3 position of galactosyl residues (Ridley, et al., 2001). The  
141 galactan chain of AG-I may have branches of one or more Araf residues or a single  
142 terminal Arap residue. Arabinogalactans-II (AG-II) are predominantly associated with  
143 proteins (arabinogalactan proteins or AGPs) (Vincken, 2003) (Figure 1). The  
144 proportion and distribution of branched Rhap residues typically varies in the range of  
145 20-80% depending on the source of polysaccharide (Visser & Voragen, 1996). This  
146 also results in a heterogeneous structure of RG-I arabinan and galactan side-chains  
147 from source to source, something that has been observed for pectic polysaccharides  
148 from the walls of apple, sugar beet, soybean, persimmon, and potato (Duan, Wang,  
149 Dong, Fang, & Li, 2003; Huisman, Brüll, Thomas-Oates, Haverkamp, Schols, &  
150 Voragen, 2001; Obro, et al., 2004; Sakamoto & Sakai, 1995; Schols & Voragen,

151 1996). However, unbranched RG-I molecules have been also reported in seed  
152 mucilages (Western, Young, Dean, Tan, Samuels, & Haughn, 2004). The RG-I  
153 backbone can be acetylated at *O*-2 and/or *O*-3 positions of GalpA or at *O*-3 position  
154 of Rhap residues depending on the plant species (Sengkhampan, Bakx, Verhoef,  
155 Schols, Sajjaanantakul, & Voragen, 2009; Vincken, 2003; Voragen, Coenen, Verhoef,  
156 & Schols, 2009). Typically, carboxyl groups of  $\alpha$ -D-GalpA residue are not methyl-  
157 esterified in RG-I, however, methylated RG-I fractions has been reported in pectin  
158 isolates from apple, citrus peels, kidney beans and flax hypocotyls (Ridley, et al.,  
159 2001; Rihouey, Morvan, Borissova, Jauneau, Demarty, & Jarvis, 1995).

160 Rhamnogalacturonan II (RG-II) is a minor (~ 10%) pectic component of plant  
161 cell walls and represents about 0.5 to 8% in dicots, non-graminaceous, monocots, and  
162 gymnosperms, and less than 0.1% in primary walls of commelinid monocots  
163 (Jackson, Dreaden, Theobald, Tran, Beal, Eid, Gao, Shirley, Stoffel, Kumar, &  
164 Mohnen, 2007; Matsunaga, Ishii, Matsunamoto, Higuchi, Darvill, Albersheim, &  
165 O'Neill, 2004). RG-II has been detected in the cell walls of many tissues of edible  
166 plants including apple, kiwi, carrot, tomato, grape and pumpkin (Buffetto, Ropartz,  
167 Zhang, Gilbert, Guillon, & Ralet, 2014; Cui, 2005; Ishii, Matsunaga, & Hayashi,  
168 2001). RG-II is typically described as a stretch of HG backbone, approximately seven  
169 to nine 1→4 linked  $\alpha$ -D-GalpA residues with four heteropolymeric side-chains  
170 attached (Caffall & Mohnen, 2009). The structure of RG-II is highly complex with  
171 twelve different types of sugars and over twenty different linkages. A number of  
172 uncommon sugars occur in RG-II structure including 2-keto-3-deoxy-D-manno  
173 octulosonic acid (Kdo), 2-keto-3-deoxy-D-lyxo-heptulosaric acid (Dha), apiose, 2-*O*-  
174 methyl xylose, 2-*O*-methyl fucose and aceric acid (Caffall, et al., 2009; Stevenson,  
175 Darvill, & Albersheim, 1988) (Figure 1). RG-II molecules are also known to self-

176 associate forming RG-II dimers *via* a boron diester bonds that was first demonstrated  
177 in sugar beet pectin (SBP) (Caffall, et al., 2009; Ishii, et al., 2001).

178 AGA has been found in the walls of aquatic plants such duckweeds  
179 (*Lemnaceae*) and marine seagrasses (*Zosteraceae*) with D-apiose residues 2→3 linked  
180 to HG (Caffall, et al., 2009). XGA has an HG backbone substituted by  $\beta$ -D-xylose at  
181 the O-3 position and has been detected in cell walls of marine sea grasses, cotton  
182 seeds, watermelons, peas, apples, and soybeans (Zandleven, Sørensen, Harholt,  
183 Beldman, Schols, Scheller, & Voragen, 2007). Ferulic acid is another structural  
184 element that is frequently observed in pectic polysaccharides. Pectin originating from  
185 spinach, sugar beet, glasswort, quinoa and butternut are ester-linked to phenolic acids  
186 and often referred to as "feruloylated pectins" (Fissore, Rojas, Gerschenson, &  
187 Williams, 2013; Fry, 1982; Renard, Champenois, & Thibault, 1993; Renard, Wende,  
188 & Booth, 1999; Rombouts & Thibault, 1986). In sugar beet and spinach cell walls,  
189 ferulic acids are linked to L-Araf residues of the main core of  $\alpha$ -(1→5)-linked  
190 arabinan chains at the O-2 position and to D-Galp residues of the main core of  $\beta$ -  
191 (1→4)-linked galactan chains at O-6 position (Ralet, et al., 2005). Recent enzymatic  
192 digestion studies in sugar beet pectin showed that neutral sugar side-chains can be  
193 also attached to proteins (Funami, Nakauma, Ishihara, Tanaka, Inoue, & Phillips,  
194 2011). Generally, chemical analysis of pectin isolated from various sources reveals  
195 the presence of proteins or its traces that are regularly considered as contaminants  
196 originating from cell wall or as integral parts of the biopolymer (covalently linked).

197 The fine structure of pectin has been widely investigated but the arrangement  
198 of these structural elements in the macromolecule is still a matter of debate. Endo-  
199 polygalacturonase (EPG) treatment of pectic polysaccharides demonstrated that HG,  
200 RG-I, and RG-II backbones are covalently linked suggesting that the RG-I and RG-II

201 backbones are continuous with the HG backbone indicating the presence of a  
202 macromolecular structure with specific domains (di- or tri-block copolymers)  
203 (O'Neill, Warrenfeltz, Kates, Pellerin, Doco, Darvill, & Albersheim, 1996). The  
204 pectic network in the cell wall is structured with the aid of cross-linking including  
205 calcium and borate ester crosslinking, covalent linkages to phenolic and possibly  
206 other compounds (Caffall, et al., 2009). The HG segments of pectin may self-  
207 associate through calcium cross-linking depending on the degree of methyl-  
208 esterification. RG-I side-chains could be cross-linked to other wall components such  
209 as xylans, xyloglucans, lignins, and proteins. RG-II domains form crosslinks to other  
210 RG-II molecules through borate diester linkages. This extensive degree of cross-  
211 linking frequently leads to alternative models of macromolecular structure of pectin  
212 where HG is depicted as a side chain of RG-I (Vincken, 2003).

213         It is evident from the above discussion that pectin has a particularly complex  
214 molecular profile and straightforward structure-function relationships should be  
215 regarded with hesitation. However, there are some specific functional groups and  
216 moieties on the macromolecule that have a significant contribution to its interfacial  
217 functionality. In the next section, we single out and discuss the most important of the  
218 factors that control the arrangement of pectin at the oil-water interface.

### 219 **3. Role of structural elements on the interfacial activity**

#### 220 *3.1 The role of protein*

221         The emulsifying capacity of pectin is typically associated with the chemical  
222 structure of biopolymer backbone such as the degree of methylation (DM) and  
223 acetylation (DA), the macromolecular characteristics of pectin chains (molecular  
224 weight, degree of branching of side-chains, hydrodynamic volume) and the presence  
225 of functional units such as protein and ferulic acids. The evaluation of dominance and

226 contribution of each of these structural parameters to the emulsification capacity of  
227 pectin is in progress and still a matter of debate. It is widely suggested that the  
228 interfacial activity of pectin is related to the presence of proteinaceous moieties acting  
229 as hydrophobic anchors that facilitate adsorption of pectin chains at the interface thus  
230 resulting in reduction of interfacial tension. The protein content in pectin depends on  
231 the source, isolation conditions and detection methods with higher values typically  
232 reported for sugar beet (up to ~9 %) and okra (~5%) as opposed to citrus or apple  
233 pectin (e.g., ~3% and ~1%, respectively) (Alba, Laws, & Kontogiorgos, 2015; Chen,  
234 Qiu, Gan, Liu, Zhu, & Yin, 2016a; Funami, et al., 2011; Schmidt, Schmidt, Kurz,  
235 Endreß, & Schuchmann, 2015; Yapo, Robert, Etienne, Wathelet, & Paquot, 2007a).  
236 The contribution of proteinaceous moiety in emulsifying capacity of pectin has been  
237 extensively investigated using enzyme treatments of sugar beet pectin (Funami,  
238 Zhang, Hiroe, Noda, Nakauma, Asai, Cowman, Al-Assaf, & Phillips, 2007). It has  
239 been shown that removal of protein from biopolymer structure results in reduction of  
240 interfacial activity of sugar beet pectin as evidenced by higher droplet mean diameters  
241 ( $d_{3,2}$ ,  $d_{4,3}$ ), broader droplet size distributions, and larger interfacial tension compared  
242 to emulsions fabricated with non-modified pectin. The enzymatic treatment also  
243 caused alterations in the macromolecular structure of modified pectins (e.g., reduction  
244 in molecular weight and radius of gyration) thus restricting its steric stabilisation  
245 efficiency. Although the proteinaceous component plays a dominant role in  
246 emulsifying activity of sugar beet pectin, the long term emulsion stability has been  
247 primarily attributed to the presence of neutral sugar side-chains (Funami, et al., 2011).  
248 It has been also shown that the adsorbed fraction of sugar beet pectin or  
249 depolymerised citrus pectin at the oil-water interface has greater concentration of  
250 protein as opposed to that in the bulk (Akhtar, Dickinson, Mazoyer, & Langendorff,

251 2002; Leroux, Langendorff, Schick, Vaishnav, & Mazoyer, 2003; Nakamura,  
252 Yoshida, Maeda, Furuta, & Corredig, 2004; Siew & Williams, 2008b; Yapo, et al.,  
253 2007a). However, it has been recently argued through sequenced enzymatic  
254 modification of sugar beet pectin that covalently-linked ferulic acid-arabinogalactan-  
255 protein complex has more notable impact on the interfacial activity, and emulsifying  
256 capacity of pectin than the protein alone (Chen, Fu, & Luo, 2016b). Furthermore,  
257 investigations of the effect of protein concentration on droplet size distributions ( $d_{4,3}$ )  
258 of SBP-stabilized emulsions proposed that ~3% protein content is needed for  
259 optimum surface activity of SBP (Chen, et al., 2016a). In conclusion, protein and  
260 ferulic acid seem to play crucial role to the emulsifying capacity (interfacial activity  
261 and emulsion stability) of sugar beet pectin agreeing with the earlier findings that  
262 fractions of SBP adsorbed at the o/w interface were abundant in protein and ferulic  
263 acid (Siew, et al., 2008b). Other schools of thought propose that neither high protein  
264 concentration nor the presence of protein ensure good emulsifying properties  
265 suggesting that the accessibility and chemical nature (e.g., composition of amino  
266 acids and conformation) of protein are foremost determinants. Several studies have  
267 shown that the chemical composition of protein in SBP was different and extensin  
268 was reported to be the main protein associated with sugar beet, cotton and hop pectin  
269 (Karnik, Jung, Hawking, & Wicker, 2016; Nuñez, Fishman, Fortis, Cooke, &  
270 Hotchkiss, 2009). It has been also shown that fractions of SBP separated using  
271 hydrophobic affinity chromatography with different proportions of protein (0.8% and  
272 5.9%) result in formation of emulsions of comparable droplet sizes and stability  
273 (Williams, Sayers, Viebke, & Senan, 2005). In addition, the fractionation of SBP  
274 showed that hydroxyproline was a major amino acid. However, like total protein  
275 content, hydroxyproline-rich fractions did not demonstrate a good emulsifying

276 capacity and therefore were not directly associated with the emulsifying activity of  
277 SBP. Further investigations did not identify a direct relationship between the protein  
278 type and content, and emulsifying capacity of SBP or okra pectin obtained by  
279 different isolation methods (Alba, Sagis, & Kontogiorgos, 2016; Yapo, et al., 2007a).  
280 Therefore, it has been proposed that accessibility of the proteinaceous component to  
281 the interface is hindered by the bulky carbohydrate chains thus restricting the  
282 emulsifying capacity of pectin (Castellani, Al-Assaf, Axelos, Phillips, & Anton,  
283 2010). The association of protein with pectin has been also evidenced by atomic force  
284 microscopy (AFM) describing SBP as “tadpoles” (protein-carbohydrate complex) and  
285 citrus pectin as a network of “rods and spheres” with embedded (co-eluted)  
286 proteinaceous structures (Fishman, Chau, Qi, Hotchkiss, Garcia, & Cooke, 2015;  
287 Kirby, Macdougall, & Morris, 2008).

### 288 *3.2 The role of acetyl and methyl groups*

289 Several studies reported that acetyl groups, similarly to ferulic groups, could  
290 enhance interfacial activity of pectin resulting in smaller droplets during  
291 emulsification (Akhtar, et al., 2002; Dea & Madden, 1986; Leroux, et al., 2003; Siew  
292 & Williams, 2008a). De-acetylation studies in pectin revealed that the presence of  
293 acetyl groups does not contribute to the emulsion-forming capacity to a great extent  
294 (Leroux, et al., 2003). However, the de-acetylation of sugar beet pectin in the above  
295 mentioned study was performed and compared with citrus pectin disregarding the fact  
296 that the latter had lower protein content compared to the SBP. Recent studies  
297 demonstrate that acetyl groups (minimum DA=10%) improve considerably the  
298 emulsifying properties of pectin, particularly at low protein contents (Chen, et al.,  
299 2016b; Schmidt, Koch, Rentschler, Kurz, Endreß, & Schuchmann, 2014). Moreover,  
300 alkylated citrus pectins with different alkyl chain length and degree of alkyl

301 substitution demonstrated improved emulsifying activity as evidenced by smaller  
302 droplet mean diameters ( $\sim 7 \mu\text{m}$ ) of emulsions stabilized with modified pectin than  
303 those stabilized with non-alkylated ( $\sim 60 \mu\text{m}$ ) (Liang, Wang, Chen, Liu, & Liu, 2015).

304 In addition to the acetyl groups, interfacial activity is also related to the  
305 presence of methyl groups. Some authors have demonstrated a direct relationship  
306 between the DM and emulsifying capacity of citrus pectin by increasing the DM from  
307  $\sim 70\%$  to  $\sim 80\%$  (Schmidt, et al., 2014). Interestingly, it has been also shown that  
308 increase of DM beyond 80% did not result in further reduction of droplet size  
309 something that has been attributed to the self-association of citrus pectin and,  
310 therefore, decrease in the accessibility of hydrophobic groups to the oil-water  
311 interface. In contrast, other authors investigated citrus pectin with DM ranging from  
312 22 to 73% and concluded that the content of methyl esters is of minor importance for  
313 the emulsifying properties pectin (Akhtar, et al., 2002). The de-methylesterification of  
314 SBP with methyl-esterase from DM of 67 to  $\sim 7\%$  resulted in a minor increase of  
315 droplet size and interfacial tension further corroborating the aforementioned results  
316 (Chen, et al., 2016b). An attempt to study the impact of block-wise distribution of  
317 carboxylic acid groups (at comparable DM=63.0%) on interfacial properties of pectin  
318 has been also performed but negligible differences in interfacial tension were  
319 observed for commercial apple pectin ( $6.3 \text{ mN m}^{-1}$ ), modified highly-ordered pectin  
320 ( $5.6 \text{ mN m}^{-1}$ ) and modified less-ordered pectin ( $6.3 \text{ mN m}^{-1}$ ) (Lutz, Aserin, Wicker, &  
321 Garti, 2009).

### 322 *3.3 The role of molecular weight and side chains*

323 The accessibility of protein (or other surface active components such as ferulic  
324 acids and acetyl groups) is determined by biopolymer entanglement and its molecular  
325 weight. The impact of molecular weight on emulsifying properties of pectin has been

326 widely reviewed in the past and results are inconsistent. Early reports suggest that low  
327 molecular weight (e.g.,  $35\text{-}90 \times 10^3 \text{ g mol}^{-1}$ ) favours emulsifying activity of pectin,  
328 possibly due to the better accessibility of surface-active groups caused by  
329 depolymerisation or increased adsorption kinetics. However, pectin fractions of very  
330 low molecular weight result in lower interfacial activity and coarser emulsions due to  
331 the inability of short, disentangled polymer chains to provide efficient steric  
332 stabilisation (Akhtar, et al., 2002; Leroux, et al., 2003; Yapo, et al., 2007a; Yapo,  
333 Wathelet, & Paquot, 2007b). Similar results were obtained for SBP of high Mw  
334 showing that pectins with Mw of 306, 470 and  $562 \times 10^3 \text{ g mol}^{-1}$  result in formation of  
335 emulsions with larger droplet mean diameters ( $d_{4,3}$ ) compared with those stabilized  
336 with low Mw pectins ( $153, 155, 283 \times 10^3 \text{ g mol}^{-1}$ ) (Williams, et al., 2005). However,  
337 some recent studies did not demonstrate a direct relationship between Mw of citrus  
338 pectin and its emulsifying capacity, particularly after adjusting the viscosity ratio of  
339 emulsions using various amounts of sucrose (Schmidt, et al., 2014). It has been also  
340 shown that reduction of Mw from  $76 \times 10^3$  to  $47 \times 10^3 \text{ g mol}^{-1}$  did not result in  
341 improved emulsifying properties of citrus pectin (at low protein content) as indicated  
342 by the droplet mean diameters ( $d_{3,2}$ ). Increase of Mw of SBP *via* cross-linking of  
343 ferulic acid groups showed that emulsions fabricated with cross-linked biopolymer  
344 ( $Mw \sim 1860 \times 10^3 \text{ g mol}^{-1}$ ) have smaller droplet mean diameters and improved long  
345 term stability compared to those stabilized with non cross-linked pectin ( $Mw \sim 780$   
346  $\times 10^3 \text{ g mol}^{-1}$ ) (Zhang, Shi, Shangguan, Fang, Nishinari, Phillips, & Jiang, 2015). The  
347 lack of the consensus on the impact of molecular weight on the emulsifying capacity  
348 of pectin also suggests that the other structural characteristics discussed earlier (DA,  
349 DM and the presence of ferulic acids) cannot be disregarded.

350 It has been also shown that pectin fractions adsorbed at the oil-water interface  
351 were enriched in neutral sugars (e.g., arabinose and galactose) suggesting that RG-I  
352 containing pectin could have improved emulsifying properties as opposed to pectins  
353 with linear backbone (Siew, et al., 2008a). These results were further supported by the  
354 enzymatic degradation of sugar beet pectin using arabinase and galactase (Chen, et  
355 al., 2016b). The investigation revealed a decrease of interfacial and stabilizing  
356 properties of enzymatically modified pectin in comparison to non-modified in terms  
357 of interfacial tension values (17.5 and 38.6 dyne cm<sup>-1</sup> for non-modified and modified  
358 SBP, respectively) and droplet mean diameters ( $d_{3,2} \sim 0.4$  to 1.9  $\mu\text{m}$  for non-modified  
359 and modified SBP, respectively). The impact of side-chains on emulsion-forming  
360 properties of pectin could be attributed to the interfacial activity of protein and ferulic  
361 acid that are attached to the side-chains and act as anchors. In addition, the presence  
362 of neutral sugar side-chains contributes to the long-term emulsion stability due to the  
363 formation of thick interfacial layers thus providing effective steric stabilisation that  
364 impedes emulsion coarsening (Funami, et al., 2011).

365 It has been also reported that multilayer adsorption of sugar beet pectin at the  
366 interface is possible and originates from electrostatic interactions between positively  
367 charged protein moieties (~10%) within the SBP chains and the negatively charged  
368 galacturonic acid residues (Chee, Williams, Cui, & Wang, 2008). The ability of pectin  
369 to stabilise sterically oil droplets is attributed to the RG-I domains, whereas  
370 electrostatic stabilisation originates from HG-domains due to the ionisation of  
371 carboxylic groups. Emulsions stabilized with pectin are pH- and ionic strength-  
372 sensitive and changes in these factors result in alterations of its emulsifying capacity.  
373 At pH values greater than ~3.5 carboxyl groups of pectin are ionized and the  
374 biopolymer chains are extended due to the electrostatic repulsions between the

375 carboxylate anions. The number and distribution of negative charges is determined by  
376 the degree of methyl esterification and degree of blockiness (DB) of methyl groups.  
377 The ionization of carboxylic groups decreases with pH ( $\text{pH} < \text{pK}_a$ ) and consequently  
378 promotes self-association of the chains. It has been shown that okra and sugar beet  
379 pectin stabilize o/w interfaces at low pH values, where biopolymers adopt highly  
380 compact conformations resulting in the formation of thick interfacial layers thus  
381 providing effective steric stabilization (Figure 2) (Alba, et al., 2016; Castellani, et al.,  
382 2010). It becomes apparent that modification of conformational characteristics of  
383 pectin with the aid of environmental conditions (e.g., pH, ionic strength) could result  
384 in improved emulsifying capacity, enhanced steric stabilization and long-term  
385 emulsion stability. Taking everything into account, Figure 2 summarizes the  
386 arrangement of pectin at the interface at pH values below and above the  $\text{pK}_a$  of  
387 GalpA. At low pH values, chains attain compact conformations due to protonation of  
388 GalpA, as described above allowing hydrophobic groups to come into close proximity  
389 with the oil interface and adsorb. Furthermore, the compact arrangement results in  
390 effective steric stabilisation preventing coalescence of droplets. The interface is  
391 depicted as complex with a large number of groups being able to anchor at the  
392 interface. On the other hand, at high pH values, pectin attains an extended  
393 conformation with fewer groups attached at the oil-water interface. Desorption can  
394 occur easily leaving the droplet surface exposed and subject to coalescence.

395 From the above discussion it is difficult to pinpoint relationships between  
396 structure and function that result in optimum emulsification performance. This is  
397 partially due to the large number of protocols that can be used to extract pectin that  
398 control the outcome of the structure. It emerges, however, that some critical  
399 parameters (e.g, protein, GalpA, DM, Mw, etc.) can be manipulated and some general

400 guidelines can be drawn in an effort to rationally design pectin with optimum  
401 emulsification properties.

#### 402 **4. Influence of isolation procedures on pectin structure**

403         Recently, several extraction methods of pectic polysaccharides have been  
404 introduced including isolation using enzymes (e.g., polymethylgalacturonases,  
405 polygalacturonases, polygalacturonate lyases), electromagnetic induction heating, and  
406 microwave- or ultrasound-assisted extractions (Bagherian, et al., 2011; Kashyap,  
407 Vohra, Chopra, & Tewari, 2001a; Kashyap, Vohra, Chopra, & Tewari, 2001b; Wang,  
408 Chen, Wu, Wang, Liao, & Hu, 2007). It has been shown that microwave heating  
409 could effectively decrease depolymerisation and maintain high Mw and intrinsic  
410 viscosity of sugar beet pectin compared to the standard thermal extraction methods  
411 (Fishman, Chau, Cooke, & Hotchkiss Jr, 2008). In a separate investigation, no  
412 appreciable differences in DM, GalpA and protein contents of pectin were found  
413 using high hydrostatic pressure (HHP), high-speed shearing homogenizer (HSSH) or  
414 standard thermal extraction (TT) (Guo, et al., 2014). However, it has been also  
415 demonstrated that utilization of HHP extraction results in isolation of pectin with  
416 higher Mw and better emulsifying properties contrasting those extracted with HSSH  
417 and TT. Several studies have reported that enzymatic extractions (e.g., from chicory  
418 roots, cauliflower and gold kiwifruit) result in isolation of higher yields of pectin rich  
419 in GalpA and DM comparable to those extracted with conventional methods (e.g.,  
420 acidic aqueous extraction). However, enzymatic extractions may lead to alterations in  
421 functional properties due to the low Mw and viscosity (Panouille, Thibault, & Bonnin,  
422 2006; Ptichkina, Markina, & Rumyantseva, 2008; Yuliarti, Matia-Merino, Goh,  
423 Mawson, Williams, & Brennan, 2015). In contrast, enzymatically isolated lime pectin

424 has been also reported with higher DM (~ 82%) and without losses in functionality  
425 compared to the acid-extracted (67–74%) (Dominiak, et al., 2014).

426 Conventional methods of pectin extraction are by means of cold or hot  
427 aqueous buffers (e.g., sodium acetate buffer), use of chelating agents (e.g., potassium-  
428 oxalate or EDTA), dilute acids (e.g., HCl or HNO<sub>3</sub>) or dilute sodium hydroxide  
429 solutions. Previous works have reported the remarkable effect of pH, extraction time-  
430 temperature combinations, type of acid, number of extraction cycles, water-to-raw-  
431 material ratio and volume of organic solvent on the yield and chemical composition of  
432 pectin from various plant sources, such as apple and peach pomace, mango peel, okra  
433 pods and passion fruit (Kliemann, de Simas, Amante, Prudêncio, Teófilo, Ferreira, &  
434 Amboni, 2009; Kumar & Chauhan, 2010; Pagan, Ibarz, Llorca, & Coll, 1999;  
435 Samavati, 2013; Sudhakar & Maini, 2000). The isolation of pectin is mainly  
436 performed using hot acid treatment in combination with high temperatures between  
437 60 and 100 °C. The pH varies between 1.0 and 3.5 and the time of extraction between  
438 20 and 360 min depending on raw material (i.e., efficiency of protopectin release) and  
439 desired chemical composition of pectin. Most pectic polysaccharides isolated using  
440 conventional extraction methods are polydisperse with high molecular weight (> 200  
441 g mol<sup>-1</sup>) and represent complex mixtures of HG, RG-I and RG-II rather than one  
442 uniform polysaccharide species. Generally, the abundance of “smooth” and “hairy”  
443 pectic polysaccharides, and distribution and length of side-chains varies considerably  
444 from species to species and is controlled by the extraction conditions. It has been  
445 reported that pectic polysaccharides isolated from apple, citrus and sugar beet are  
446 primarily composed of HG, whereas those isolated from soybean, linseed extracts,  
447 green tea leaves, and okra contain large amounts of RG-I (Alba, et al., 2015; Ele-  
448 Ekouna, Pau-Roblot, Courtois, & Courtois, 2011; Leroux, et al., 2003; Muralikrishna,

449 Salimath, & Tharanathan, 1987; Nakamura, Furuta, Maeda, Nagamatsu, &  
450 Yoshimoto, 2001).

451 It has been reported that pectin extraction from sugar beet, pomelo and banana  
452 peels at low pH (< 2.5) results in isolation of biopolymers rich in galacturonic acid  
453 that were only moderately affected by selection of the time and temperature of the  
454 extraction (Methacanon, Krongsin, & Gamonpilas, 2014; Oliveira, Rosa, Cavalcante,  
455 Pereira, Moates, Wellner, Mazzetto, Waldron, & Azeredo, 2016; Yapo, et al., 2007a).  
456 Other studies attributed the high GalpA contents in pectin fractions isolated from  
457 sugar beet, pomelo and peach pomace to the depolymerisation followed by hydrolysis  
458 of biopolymer backbone as evidenced by a reduction in Mw, intrinsic viscosity,  
459 neutral sugars and ferulic acids (Methacanon, et al., 2014; Pagan, Ibarz, Llorca,  
460 Pagan, & Barbosa-Canovas, 2001; Yapo, et al., 2007a). Furthermore, other authors  
461 observed a more pronounced effect of temperature on GalpA content in pectin  
462 isolated from apple pomace and cocoa husk, and reported a decrease in GalpA at very  
463 low pH (~1.5) (Chan & Choo, 2013; Garna, Mabon, Robert, Cornet, Nott, Legros,  
464 Wathelet, & Paquot, 2007; Happi Emaga, Garna, Paquot, & Deleu, 2012). The  
465 authors suggested that harsh acidic conditions resulted in isolation of pectin with  
466 diminished purity (expressed as GalpA) due to the hydrolysis of pectin backbone and  
467 co-extraction of non-pectic substances. In contrast, protein content in pectin fractions  
468 isolated at very low pH values (~1.5) was lower as opposed to those isolated using  
469 milder conditions (pH 2.0) (Yapo, et al., 2007a).

470 The modification of pH of extraction also results in isolation of pectin with  
471 different degrees of methyl-esterification (HM or LM) and therefore, could be utilized  
472 for tuning its functional properties. Acidic extractions yield pectin of high DM,  
473 whereas high pH values typically result in isolation of pectin with low DM due to the

474 saponification of the ester groups. Several studies also showed that pectin isolated  
475 from apple pomace, pomelo, durian rinds, banana and pomegranate peels at very low  
476 pH values (1.5 – 2.0) had lower DM and DA than their counterparts extracted at  
477 milder pH (2.5 – 3.2) and the impact of pH was even further amplified by higher  
478 temperatures and times of extraction (Garna, et al., 2007; Methacanon, et al., 2014;  
479 Oliveira, et al., 2016; Pereira, Oliveira, Rosa, Cavalcante, Moates, Wellner, Waldron,  
480 & Azeredo, 2016; Wai, Alkarkhi, & Easa, 2010). This was ascribed to the de-  
481 esterification of pectin backbone and co-extraction of strongly bound pectin (e.g.,  
482 chelator-soluble type of pectin) that are typically of lower DM.

483         Moreover, the chemical composition of isolated pectin varies with respect to  
484 the type of acid used (e.g., hydrochloric, nitric, sulfuric, oxalic and citric acid). It has  
485 been shown (Visser, et al., 1996) that pectin isolated from various plant sources (e.g.,  
486 leek, pineapple, sugar beet, cucumber, lemon, fennel) appears to be rich in HG when  
487 isolated with mild agents (e.g., K-oxalate) and becomes considerably richer in RG-I  
488 when extracted by stronger agents (e.g., HCl, NaOH). The effect of acid type on the  
489 structural and macromolecular characteristics of citrus pectin has been also explored  
490 and it was shown that oxalic acid-extracted pectin has higher Mw and intrinsic  
491 viscosity as opposed to those isolated with nitric acid due to the preservation of side  
492 chains, RG-I backbone and impediment of hydrolysis of non-methylesterified  
493 segments of HG (Kaya, Sousa, Crepeau, Sorensen, & Ralet, 2014). In addition, pectin  
494 of high Mw has also been isolated from pomelo fruit using HCl (Methacanon, et al.,  
495 2014).

496         Following the hot extraction step, recovery of pectin from extraction liquor is  
497 most commonly performed with organic solvent precipitation (e.g., methanol, ethanol  
498 or isopropanol) (Garna, et al., 2007). Typically, precipitation of pectin is performed

499 with alcohol-to-extract ratio 2:1 and ethanol concentration between 70 and 80%. It  
500 has been widely shown that the ethanol precipitation step has considerable impact on  
501 the yield and physico-chemical properties of isolated pectin and therefore could be  
502 utilized for “fine” tuning the pectin structure and functional properties (Xu, Yue, Liu,  
503 Ho, Yi, Chen, & Han, 2014). Previous studies reported a decrease in DM of pectin  
504 with increase in ethanol volume and this effect was attributed to the interactions  
505 between water molecules, carboxylic groups of pectin, and hydroxyl groups of  
506 ethanol (Faravash & Ashtiani, 2007). Recently, it has been shown that  
507 polysaccharides with different structural and macromolecular properties could be  
508 fractionated by precipitation of the extract in various concentrations of ethanol (Guo,  
509 Meng, Zhu, Tang, Pan, & Yu, 2016). Stepwise precipitation of sugar beet pectin with  
510 incremental ethanol increase from 50-80% results in isolation of pectin fractions of  
511 smaller molecular weights ( $\sim 46 \times 10^3 \text{ g mol}^{-1}$ ) with lower DM, protein and acetyl  
512 contents as opposed to these obtained in one-step precipitation. Comparable results  
513 were obtained for SBP fractionated with isopropanol, but an increase was observed in  
514 DM and Mw in the precipitation stages with high volume fractions of isopropanol  
515 (Karnik, et al., 2016). Furthermore, some authors observed a relationship between the  
516 yield of SBP and pH at which ethanol precipitation was performed with the highest  
517 yields reported for pH at around 3.0 (Guo, Meng, Tang, Pan, Zhu, & Yu, 2016). Table  
518 1 summarizes the influence of the extraction variables and the major impact that each  
519 individual variable has on the structural characteristics of pectin. It should be noted  
520 that the interplay among the variables would ultimately determine the fine structure of  
521 the extracted polymer. Furthermore, the botanical origin (i.e., the starting material)  
522 will also influence the final composition, as the extraction it is a system-dependent  
523 process.

## 524 **5. Conclusions**

525         The structural components that influence the emulsification properties of pectin  
526 extracted from a range of sources have been reviewed with the aim to identify  
527 potential guidelines towards rational design of pectin as emulsifier. The structural  
528 complexities of pectin architecture do not allow for unambiguous correlation between  
529 structure and function. It is possible, however, to glean information from the literature  
530 on the qualities that the "ideal" pectin should possess in order to effectively arrange at  
531 the interface and to provide efficient emulsification and long-term stabilization. It  
532 becomes apparent that pectin should contain protein in the range of 3% with a  
533 minimum 10% degree of acetylation whereas the degree of methylation should not be  
534 one of the aims of the isolation process. Generally, the molecular weight should  
535 remain between  $100\text{-}200 \times 10^3 \text{ g mol}^{-1}$  and the pectin should be preferably rich in RG-I  
536 and ferulic acid. Higher Mw values restrict accessibility of protein at the interface and  
537 the particularly high viscosity impedes fast adsorption and organization at the  
538 interface. These particular structural characteristics can be achieved by selecting an  
539 aqueous extraction with pH values between 2.5-3.5 using a strong monoprotic acid  
540 (e.g., HCl) followed by one step alcohol precipitation. It should be noted that the  
541 botanical source should not be disregarded, as for instance sugar beet and okra pectin  
542 provide better starting material for tailoring the emulsification properties.

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872 **FIGURE CAPTIONS**

873

874 **Figure 1:** Schematic of the major building blocks encountered in pectin from various  
875 botanical sources. HG: homogalacturonan, RG-I: rhamnogalacturonan-I, RG-II:  
876 rhamnogalacturonan-II, XGA: xylogalacturonan, AGA: apiogalacturonan, AG-I:  
877 arabinogalacturonan-I, AG-II: arabinogalacturonan-II, and ARA: arabinan. Protein  
878 can be found on RG-I and AG-II and contribute to interfacial activity.

879 **Figure 2:** Schematic of pectin adsorption at the oil-water interface. Protein anchors  
880 the chains at the interface supported by acetyl and methyl groups and, when available,  
881 ferulic acid; a) The pH of the continuous phase is below the  $pK_a$  of galacturonic acid  
882 usually lower than  $\sim 3.5$ . Protonation of the carboxylate anion results in compact  
883 conformation of the chains. The globular conformation allows hydrophobic groups to  
884 come into close proximity with the oil interface and adsorb resulting in effective steric  
885 stabilisation; b) at high pH values ( $> \sim 4.5$ ), pectin attains extended conformation due  
886 to electrostatic repulsions between galacturonic acid residues with fewer groups being  
887 able to attach at the oil-water interface. Desorption can occur easily leaving the  
888 droplet surface exposed and subject to coalescence.

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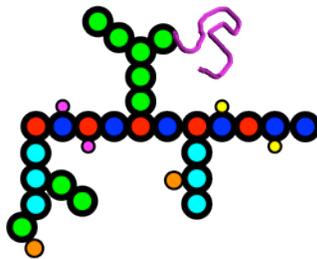
898 **Table 1:** Extraction variables and typical effects on structural properties of pectin.

<b>Extraction variable</b>	<b>Affected structural characteristics</b>	<b>References</b>
<b>pH</b>	High pH increases GalA High pH decreases DM and DA Low pH decreases protein Low pH decreases Mw and $\eta$ Low pH removes neutral sugars from backbone and ferulic acids	Alba, et al., 2015; Ele- Ekouna, et al., 2011; Leroux, et al., 2003; Muralikrishna, et al., 1987; Nakamura, et al., 2001; Yapo, et al., 2007; Garna et al., 2007; Methacanon, et al., 2014; Oliveira et al., 2016; Pereira et al., 2016; Wai, et al., 2010
<b>Time- Temperature</b>	High temperature and long times lower Mw and protein Variable effects on GalA content	Kliemann et al., 2009; Kumar & Chauhan, 2010; Pagan, et al., 1999; Samavati, 2013; Sudhakar & Maini, 2000; Methacanon, et al., 2014; Oliveira et al., 2016; Yapo, et al., 2007; Pagan, et al., 2001; Yapo, et al., 2007; Chan & Choo, 2013; Garna et al., 2007; Happi et al., 2012
<b>Type of acid</b>	Mild acids promote HG Strong acids promote RG-I Ratio of RG-I/HG can be manipulated	Visser & Voragen, 1996; Kaya, et al., 2014; Methacanon, et al., 2014
<b>Alcohol volume</b>	High volume of ethanol decreases DM	Garna et al., 2007; Xu et al., 2014; Faravash & Ashtiani, 2007; Guo, Meng, Zhu, et al., 2016; Karnik, et al., 2016; Guo, Meng, Tang, et al., 2016
<b>Extraction process</b>	Variable effects on Mw, $\eta$ , DM, GalA	Bagherian, et al., 2011; Kashyap, et al., 2001a; Kashyap, et al., 2001b; Wang, et al., 2007; Fishman, et al., 2008; Guo, et al., 2014; Panouille, et al., 2006; Ptichkina, et al., 2008; Yuliarti, et al., 2015; Dominiak et al., 2014

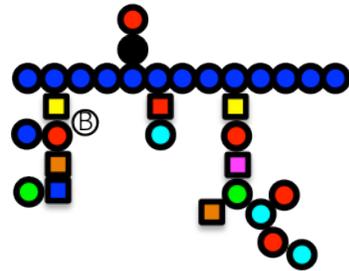
HG



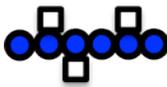
RG-I



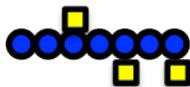
RG-II



XGA



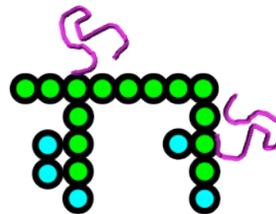
AGA



AG-I



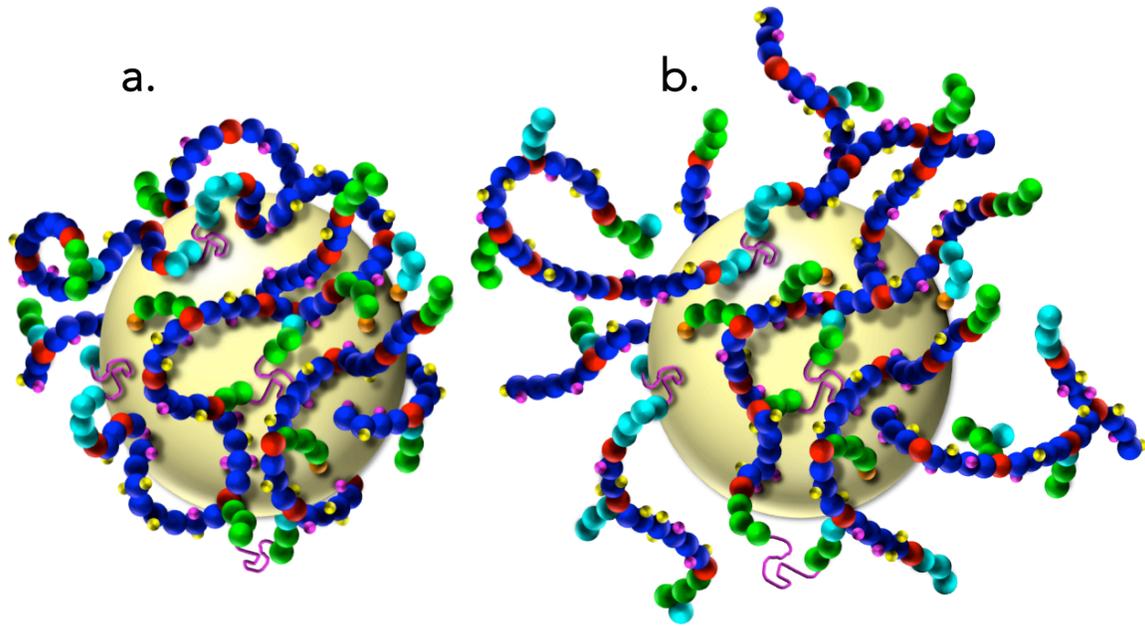
AG-II



ARA



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|-------------------|-----------------|--------------|
| Galacturonic acid | Glucuronic acid | Ferulic acid |
| Rhamnose          | Apiose          | Kdo          |
| Galactose         | Dha             | Borate       |
| Arabinose         | Aceric acid     | Protein      |
| Methyl ester      | Fucose          |              |
| O-Acetyl          | Xylose          |              |



a.

b.

**Low pH**

**High pH**

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|---|---|
| <span style="color: blue;">●</span> Galacturonic acid | <span style="color: orange;">●</span> Ferulic acid  |
| <span style="color: red;">●</span> Rhamnose           | <span style="color: magenta;">●</span> Acetyl group |
| <span style="color: green;">●</span> Galactose        | <span style="color: yellow;">●</span> Methyl group  |
| <span style="color: cyan;">●</span> Arabinose         | Protein   |