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Observer-based fault detection and diagnosis for mechanical transmission systems with sensorless variable speed drives

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ABSTRACT-Observer based approaches are commonly embedded in sensorless variable speed drives for the purpose of speed control. It estimates system variables to produce errors or residual signals in conjunction with corresponding measurements. The residual signals then are relied to tune control parameters to maintain operational performance even if there are considerable disturbances such as noises and component faults. Obviously, this control strategy outcomes robust control performances. However, it may produce adverse consequences to the system when faults progress to high severity. To prevent the occurrences of such consequences, this research proposes the utilisation of residual signals as detection features to raise alerts for incipient faults. Based on a gear transmission system with a sensorless variable speed drive (VSD), observers for speed, flux and torque are developed for examining their residuals under two mechanical faults: tooth breakage with different degrees of severities and shortage of lubricant at different levels are investigated. It shows that power residual signals can be based on to indicate different faults, showing that the observer based approaches are effective for monitoring VSD based mechanical systems. Moreover, it also shows that these two types fault can be separated based on the dynamic components in the voltage signals.

Keywords: Observerbased fault detection, Lubricant quality, Motor electrical signature analysis, Sensorless VSD, Gearbox

1. Introduction

Sensorless variable speed drives (VSDs) are widely used for efficient and effective variable speed and torque control processes. Induction motors driven by sensorless VSDs have better dynamic response to fast load changes and variable speed demands without speed or flux sensors ⁽¹⁾. Sensorless VSDs normally utilise terminal power supply parameters to estimate both flux and speed. Most estimation schemes are basically relying on the state parameters observers. The observer estimates system variables to produce errors or residual signals in conjunction with corresponding measurements. The residual signals then are relied to tune control parameters to maintain operational performance even if there are considerable disturbances such as noises and component faults.

Obviously, this control strategy outcomes robust control performances. However, it may result in adverse consequences to the system when component faults progress to high severity. To prevent the occurrences of such consequences, different schemes have been suggested to incorporate residuals from observers in the fault detection and diagnosis tasks. For instance, the state observer ⁽²⁾ is used to generate a vector of specific residuals for the detection of induction motor stator faults. The residuals are decompensated to obtain the negative sequence component which is then used as fault indicator. Similarly as represented in ⁽³⁾ observer based algorithm has used for induction motor electrical faults detection, i.e. inter-turn short circuit in the stator. However, this algorithm was sensitive to motor parameters and needs to be adjusted for each motor condition and type. In ⁽⁴⁾ an induction motor parameter observer was developed fault detection and localization based on the changes on the estimated parameters. This method is used particularly for stator and rotor faults detection. Observer based fault detection has been also widely used for current and speed sensors fault detection as proposed in ⁽⁵⁻⁷⁾.

However, review the literature shows that faults in the driven mechanical systems are not yet well discovered. For example, in ⁽⁸⁾ the estimated electromagnetic torque is filtered using first-order low-pass filter (PLPF) in order to keep the features high frequency features from the gearbox to be used for fault detection and diagnosis. However, the approach was not experimentally tested on faulty gearboxes. The study in ⁽⁹⁾ has also proposed a motor speed and load torque observer. The proposed observer is then employed to detect the gearbox features. Though, the proposed observed was not yet experimentally tested on a real applications faulty gearbox.

Therefore, this study proposes the utilisation of residual signals from sensorless VSDs observers used for detecting mechanical faults. The developed scheme generates residuals based on the observer outputs and raises alerts for incipient faults. Based on 10kW gear transmission system with VSD, observers for speed, flux and torque are developed for examining their residuals under different fault conditions. Two types of common gearbox faults: tooth breakage with different degrees of severities and shortage of lubricant at

different levels are investigated. It shows that residual signals can be generated to indicate different faults; showing that the observer based approaches are effective for monitoring VSD based mechanical systems.

2. Observer design

2.1 Induction motor model

The squirrel cage IM model is obtained by describing the stator and rotor electrical circuits' equations based on stator voltage vectors and stator and rotor currents vectors , as follows ⁽¹⁰⁾:

$$\frac{d\psi_s}{dt} = u_s - R_s i_s \dots\dots\dots (1)$$

$$\frac{d\psi_r}{dt} = -R_r i_r \dots\dots\dots (2)$$

$$\psi_s = L_s i_s + L_m i_r = \frac{L_m}{L_r} \psi_r + \sigma L_s i_s \dots\dots\dots (3)$$

$$T_{em} = J \frac{d\omega_r}{dt} + T_{load} \dots\dots\dots (4)$$

Where, u_s and i_s are stator voltage and current respectively, R_s and R_r represent stator and rotor resistances respectively, L_m , L_s , and L_r are the mutual, stator and rotor inductances respectively, σ is the motor leakage coefficient, T_{em} and T_{load} depicts the electromagnetic and load torques respectively, j is the motor inertia, and ψ_s and ψ_r are stator and rotor fluxes respectively.

2.2 Speed and flux observer

The sensorless VSD regulates the induction motor speed without speed feedback devices. The motor speed is mathematically estimated using terminal supply inputs and induction motor equations ⁽¹¹⁾. Many approaches have been developed for induction motor speed estimation ^(1, 12-15). However, among those, Model Reference Adaptive System (MRAS) estimator is one of the most common schemes, due to its simplicity, stability, less computationally intensive, and low implementation cost ⁽¹⁶⁾. Therefore it is selected here to be used to estimate speed and flux for control and fault detection purposes simultaneously.

Speed and flux MRAS observers, are generally applied by represented the rotor flux ψ_r components using two different set of equations. The first is independent of the speed and depicted as a reference model, while the other, denoted as an adjustable model, uses the speed value as an adjusting parameter that makes the difference between the two models vanishes. The general structure of an MRAS observer is represented in Figure 1.

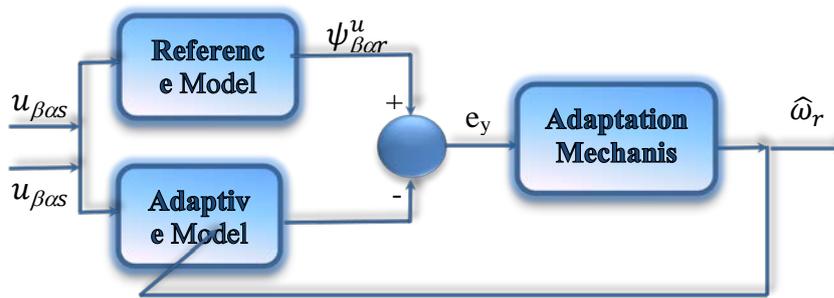


Figure 1. The general structure of MRAS observer

The reference and adjustable models equations are described in the stationery reference frame and respectively represented as follows ⁽¹⁶⁾:

$$\frac{d\psi_{\beta\alpha r}^u}{dt} = \frac{L_r}{L_m} \left(u_{\beta\alpha s} - R_s i_{\beta\alpha s} \pm \sigma L_s \frac{di_{\beta\alpha s}}{dt} \right) \dots\dots\dots (5)$$

$$\frac{d\psi_{\beta\alpha r}^i}{dt} = \frac{1}{T_r} \left(L_m i_{\beta\alpha s} - \psi_{\beta\alpha r}^i \pm \hat{\omega}_r \psi_{\alpha\beta r}^i \right) \dots\dots\dots (6)$$

Where the subscripts β, α denoting the stationery reference frame components, the superscripts u, i indicating the voltage and current models respectively and $\hat{\omega}_r$ is the estimated rotor speed. The adaptation mechanism is a PI controller that processes the difference between the two models e_y , and generates an output that replaces the estimated speed value. The adaptation mechanism is represented as follows:

$$\hat{\omega}_r = K_p(\psi_{\beta r}^u \psi_{\alpha r}^i - \psi_{\alpha r}^u \psi_{\beta r}^i) + K_i \int (\psi_{\beta r}^u \psi_{\alpha r}^i - \psi_{\alpha r}^u \psi_{\beta r}^i) dt \dots\dots\dots (7)$$

Where K_p, K_i denoting the PI controller coefficients and they are practically selected for each operating point, as to make the observer stable and accurate. The electromagnetic torque is calculated from the following equation ⁽¹⁷⁾:

$$T_e = \frac{3}{2} p (i_{\beta s} \psi_{\alpha s} - i_{\alpha s} \psi_{\beta s}) \dots\dots\dots (9)$$

The developed observer therefore utilises the three phase currents and voltages as inputs and the motor speed, flux and torque values as an outputs.

3. Observer based fault detection

As stated in ⁽¹⁸⁾, observer based approach is preferable as to avoid modelling uncertainties and disturbances, increase the robustness of the fault detection process, and to obtain better process output estimation. Moreover, its flexibility ⁽¹⁹⁾ made it very common to use. Additionally, observers are already employed by the sensorless VSDs and limited work is needed for additional programing and resources. The output from observers can be relied to generate residuals for model based fault detection algorithms. However, these residuals need to be carefully studied as they may influenced by process parameters changes and unknown disturbances. Furthermore, a compromise is required when tuning the observers' coefficients as to make them robust enough against disturbances for optimal control and at the same time sensitive to mechanical faults. Figure 2 shows a generalised structure of residual generation process in the time domain ⁽¹⁹⁾.

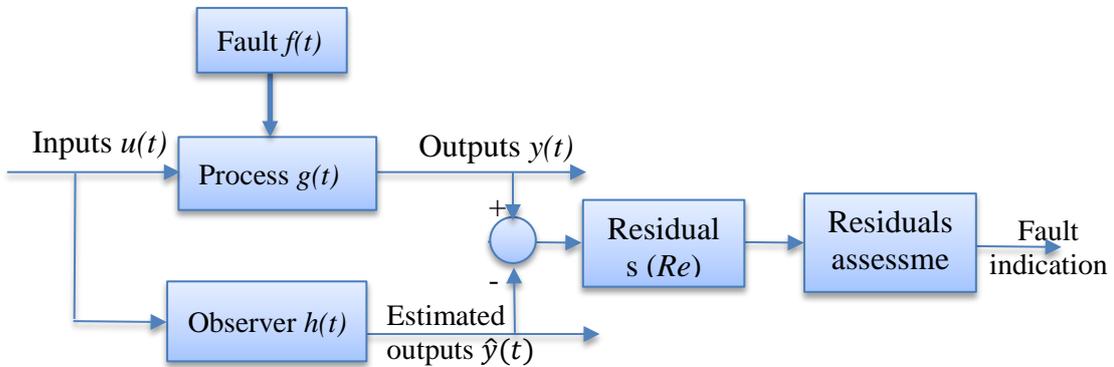


Figure 2. Observer and residual generator structure, redrawn [20]

When a fault occurs, it will affect the process parameters and changes the system variables including the system speed, terminal voltages and stator currents. The drive will react upon the motor supply to compensate the changes that the fault made. However, the complicated structure and the noise level from the drive make it difficult to detect small changes in the supply signals directly. The suggested scheme therefore employs both measured inputs together with the estimated parameters to generate residuals R_e . Specifically, a power residual is calculated by calculating the difference between the estimated power P_{est} , which is calculated using the estimated torque and speed quantities, and the measured power P_{mes} , which is the product of the measured supply quantise:

$$R_e = P_{mes} - P_{est} \dots\dots\dots (10)$$

However in order to make the residuals robust against motor parameter inaccuracy and any disturbances from load variation, both estimated and measured signals are normalised to the reference setting values by

fitting the output across different loads. Additionally, a low pass filter has been used to remove high frequency noise. Also the residuals are represented in percentages to the motor base power.

4. Fault diagnosis and identification

Once a fault is detected, detailed analysis is required for fault diagnosis and identification. The study conducted in ⁽²¹⁾ indicated that when a sensorless VSD is used, the drive changes the terminal voltage more than the current of the induction motor because it attempts to maintain speed as close as possible to the setpoint. Therefore, the analysis of voltage signals from the drive can obtain more information about the health of the mechanical system. However, the level of the noise from the drive and the control actions of the closed loop system prevents from obtaining clear information. In general the instantaneous line voltage signal is given as:

$$u(t) = \sqrt{2}U \cos(2\pi f_s t) \dots\dots\dots (10)$$

When a mechanical abnormality is occurred, it causes speed oscillation with a f_F frequency component which modulates the terminal voltage signals and produces additional components at rotating frequency components in addition to sidebands across the fundamental f_s supply frequency. The voltage signal in the case of a fault therefore can be represented as

$$u^F(t) = \sqrt{2}U \cos(2\pi f_s t) + U_l \cos(2\pi(f_s - f_F)t - \alpha_F - \varphi) - U_r \cos(2\pi(f_s + f_F)t - 2\alpha_\psi + \varphi_F - \varphi) \dots\dots\dots (11)$$

where: $u(t)$ denotes the rms value of the motor phase voltage, α_ψ is the phase angle between the stator flux and voltage, φ represents the motor load angle, φ_F angular displacement of the fault and U_l and U_r the left and right amplitudes, respectively, at sidebands of the voltage spectrum.

As indicated earlier, when the drive is used, the level of noise is high making it difficult to extract clear information from the voltage spectra. Therefore, to improve the performance of the voltage signals in detecting mechanical faults, the modulation signal bispectrum (MSB) ⁽²²⁾ is used. The MSB is basically can be described as:

$$B_{MS}(f_1, f_2) = E\{X(f_1 + f_2)X(f_1 - f_2)X^*(f_1)X^*(f_2) \dots\dots\dots (12)$$

Where, $f_1, f_2, f_1 + f_2$ and $f_1 - f_2$ are the fault frequency components obtained from Fourier transform. The MSB method is used to calculate the amplitudes at the characteristic frequency components of the gearbox in the voltage spectra, namely f_{r1}, f_{r2} and f_{r3} . Then a direct comparison is made between the variation patterns between these components in order to separate different types or locations of faults.

5. Test facility

The test facility employed for this study consists of a mechanical system and an electrical control system as shown in the schematic in Figure 3. The mechanical system includes a 15kW AC induction motor as the prime driver, two back-to-back two stage helical gearboxes for coupling the AC motor with a load generator using flexible spider rubber couplings. The first gearbox operates as a speed reducer while the other is a speed increaser so that the system maintains sufficient speed for the load generator to produce sufficient load to the AC motor through the two gearboxes. The control system consists of a programmable logic controller (PLC) for setting up different speed-load profiles specified by operator, an AC VSD, Parker 650V, that can be set either to a sensorless flux vector control mode or V/Hz mode for adjusting the speed of the system, a DC VSD, Parker 550c, ensuring a controlled load to the AC motor by regulating the torque of the load generator.

A high speed data acquisition system was used to collect the data from sensors measuring vibration, three phase currents and voltages, gearbox temperatures and sends it into a PC for post processing and analysis. Especially, three instantaneous currents and voltages are used to estimate the speed and torque according to Equations (7) and (9) respectively in order to obtain the estimated power and hence residual signals. In the meantime, the current and voltage are also used to obtain the measured power.

Tests were carried out on the gearbox 1, denoted as GB1, which is a common industrial gearbox with a transmission ratio of 3.6, which is from $z2/z1 \times z4/z3 = 47/58 \times 59/13$, and a power rate of 10kW at 1460rpm.

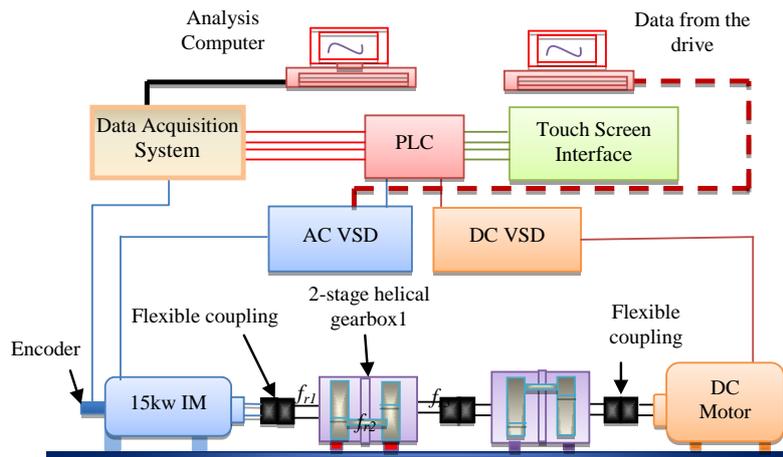


Figure 3. The schematic diagram of the test rig

Three different oil levels were tested, i.e. the baseline with the nameplate oil quantity (BL = 2.6 liters), 600ml less (LL1 = 77%), 1100ml less (LL2 = 57.7%) to simulate oil shortage due to leakages and evaporation. During the test, each amount of oil was removed from GB1 through the drainage without any actions in adjusting the shaft alignments, which allows consistent results to be obtained for the shaft related components.

While three broken gear tooth tests applied on the pinion of the first stage using three gear sets, i.e. healthy as a BL, 50% broken tooth (TB50) and one full broken gear tooth (TB100). The rig is operated at three speed settings: 50%, 75% and 100% of the full motor speed, under four incremental load settings: 0%, 30%, 70%, and 100% of the system full load; attempting for examining the detection performance under variable speed and load operations, which are common scenarios in real applications. Only results at 100% speed are discussed for reducing the length of the paper. Each load setting was for a period of two minutes and changed to the next step automatically by the PLC controller incorporated in the rig control system. In total, each load cycle lasts 8 minutes. In addition, the VSD was set under sensorless control mode for evaluating the detection capability under this particular mode.

During these repeating operations, the lube temperature in GB1 was observed online and reached to around 46°C-47°C from the room temperature when the system operating parameters also became stabilized where data then is collected. To ensure data quality and for reliable comparison each speed/load cycles ran consecutively five times for each set of tests. By using an automated acquisition procedure based on time advancement, 40 seconds of instantaneous data were collected at every load setting. The presented results are from the last testing run of each set of tests, where all most all test system parameters are more stabilized.

6. Results and discussion

6.1 Fault detection based on residuals

The residuals have been tested under different load and fault conditions. Figure 4 shows the average results from the last three tests in each corresponding operating condition. Figure 4 (a) represents the generated residuals under different load conditions for the three oil levels. Figure 4 (b) depicts the generated residuals under different load and gear breakages. Both residuals show good performance in that the faulty conditions show higher residual values corresponding fault severity. It is also noticeable that the load changes do not affect the residual amplitudes. Therefore, the residual indicators give reliable detection results of the presence and the severity of the faults.

6.2 Oil level diagnosis

To diagnose the locations of these two faults, dynamic components from voltage signals is used, as explained in Section 4. When an oil leakage occurs, the vibration damping effect is reduced whereas the friction is increased. Consequently, rotational vibration that exists inevitably due to manufacture errors can be higher. Figure 5, shows the MSB slice at supply frequency from the voltage signal under 100% load and 100% speed.

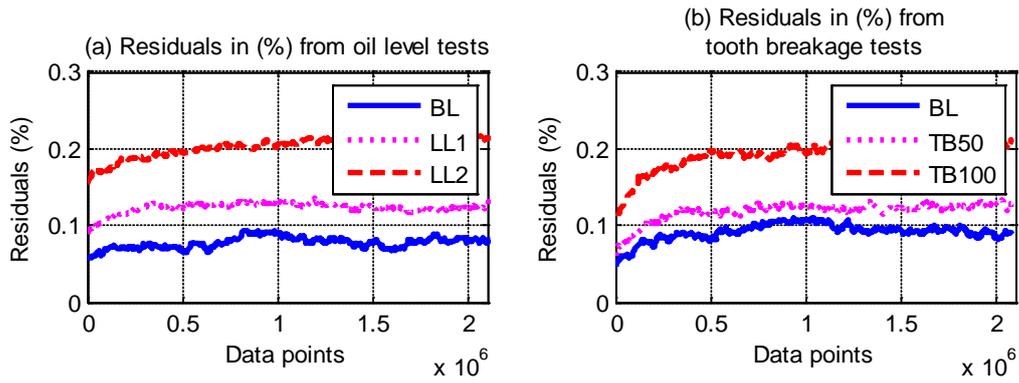


Figure 4. Residuals from two different fault tests under different operating conditions

It can be seen that the feature frequency components f_{r1} , f_{r2} and f_{r3} exhibit noticeable changes with oil levels, indicating the potential of using them for diagnosing lubricating oil levels in gearboxes. Particularly, the frequency components at f_{r3} increase with fault significantly, nearly two folds higher than the baseline, showing that the lubrication condition deteriorate more under the low speed and high load gear stage. In addition, f_{r1} shows consistent changes with oil level indicating for better diagnosis performance than that of the other two frequencies, while on the other hand changes at f_{r2} show increase in the amplitude to that of baseline but not consistently with the fault severities as its moment of inertial is relatively higher. Moreover the amplitude pattern decrease with respect to the frequency values for f_{r3} , f_{r1} , and f_{r2} , providing a unique finger print for the oil shortage.

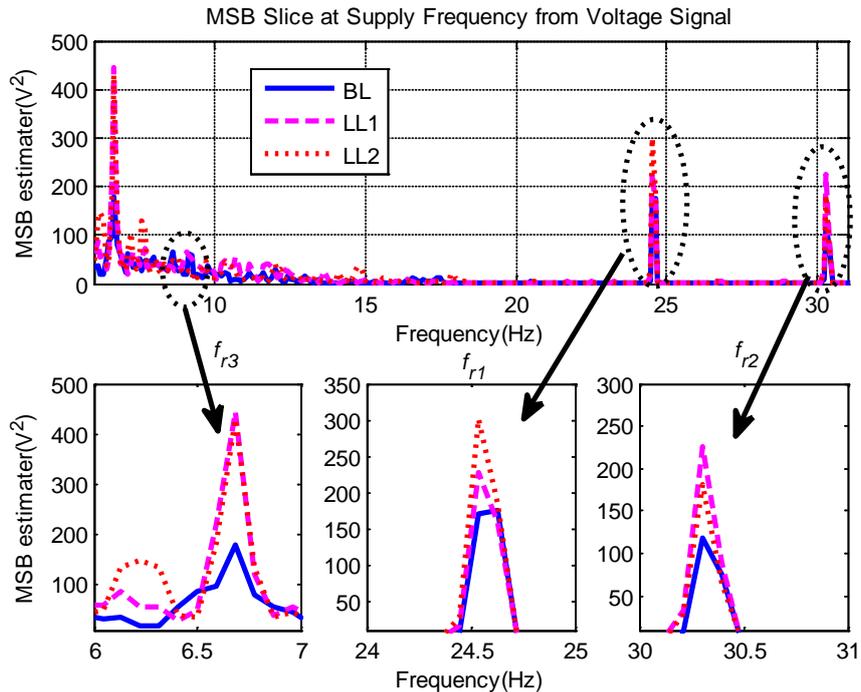


Figure 5. Diagnosis of lube levels using voltage signals treated with MSB

6.3 Tooth breakage diagnosis

However, the tooth breakage cases show very different MSB spectra. As shown Figure 6, the 50% tooth defect (TB50) exhibits the higher increases and results in the highest amplitudes at f_{r1} , and f_{r2} whereas 100% tooth defect (TB100) shows the higher decrease at the same components. These changes are resulted from a combined influence of both the fault and the gear eccentricity and accumulative pitch error. The increased amplitudes for TB50 case may be due to the in-phase combination of the two influences whereas the decrease for TB 100 is due to the out-phase combination. Nevertheless, the gear tooth breakage on gear 2 causes more significant change of the dynamic components of f_{r1} , and f_{r2} , which is different the oil

shortage in that the significant changes is at f_{r3} . Therefore, it is achievable to diagnose these two types of faults based on the differences of amplitude patterns between f_{r3} , f_{r1} , and f_{r2} .

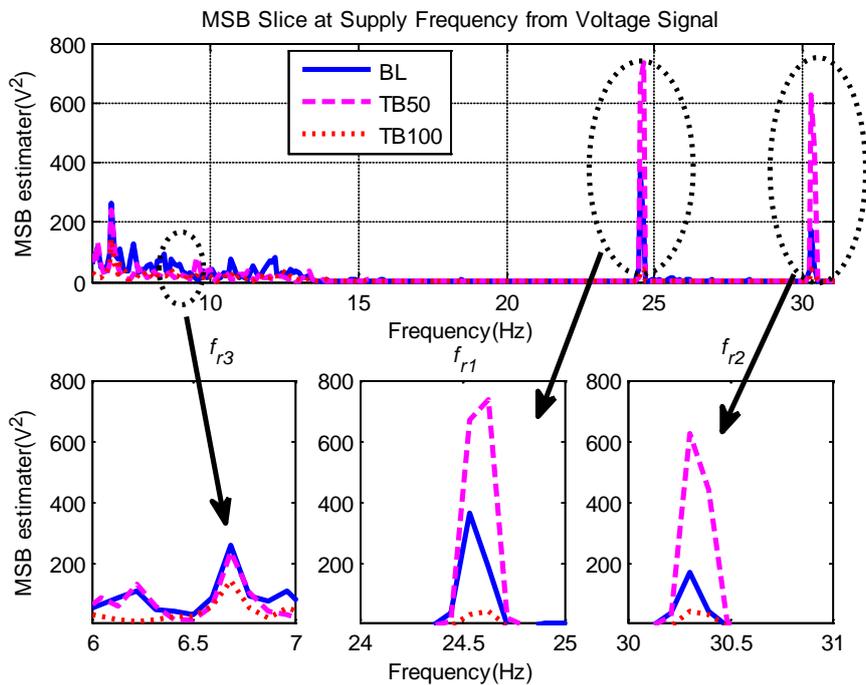


Figure 6. Diagnosis of gear tooth breakages at $3fr_1$

7. Conclusions

In this study, an observer based online fault detection method has been developed for a VSD based electromechanical system. The observer which is normally employed for control systems in sensorless VSDs have been used simultaneously to generate residuals that can indicate for fault occurrences. The generated power residuals have been processed to produce reliable detection results for lubrication oil shortages and tooth breakages at different levels of severity. Subsequently, the MSB offline analysis shows that the dynamic components associated with each shaft can be used to make difference between the two types of the faults.

Acknowledgments

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