1. Introduction

Currently there is an absence of a best-practise framework for engineers to use when performing a full machine tool calibration. When performing the procedure of machine tool calibration it is imperative that care is taken to ensure that the results are accurate, the process is repeatable, and a full traceability chain is maintained. In addition, there is also no standard method of machine evaluation by the use of a single metric. This would be highly beneficial for reporting on the quality of the machine and the testing procedure.

Problems with the current procedure

• Ignorance of British and international standards as well as industrial best practises.
• Complacency with working procedure could result in efficiency gains not being realised.
• Little consideration is taken to measurement uncertainties.
• Poor design and implementation can lead to the lack of traceability.
• No indication of the machine’s quality based upon the calibration process.

2. Objectives and Goals

This project will develop a best-practise framework with beneficial features derived from well established Software Engineering & Business Methodologies. The framework will, with due reference to ISO, also provide a method for producing the evaluation metric based upon the captured data including consideration of the uncertainties within the measurement procedures. In addition to the framework, a software package will be developed that incorporates the framework and can be used throughout the calibration process from design to verification.

3. Current Procedure

The company will typically have a wide variety of Metrology Instrumentation available for performing the measurement procedure. Selecting the right equipment to capture the required data for analysis is crucial to the Calibration Process.

4. Novel Framework

Adapting aspects from well established Software Engineering and Business Methodologies to produce a diverse but rigorous framework to apply to the process of Machine Tool Calibration.

Benefits

• Framework maintains consistency with British and International Standards.
• Quality Metric allows for evaluation of the machine.
• Rigid design process allows for the traceability chain to be maintained.
• The accuracy and repeatability of the test is improved by ensuring the test’s validity.
• The most efficient method of calibration is always taken.

Analysis

Design

Implementation

Verification

Execution

Output

Parameters

Quality Metric