Functional Modelling of Water Vapour Transmission through Surface Defects Using Surface Segmentation Analysis

Original Citation


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Flexible Photovoltaic (PV) modules are manufactured using roll to roll (R2R) technology. These modules require a flexible barrier material to prevent water vapour ingress into the core material.

**Thin-Film Flexible PV Modules**

Flexible solar modules comprise four functional layer groupings. The main focus of the investigation in this work is the barrier layer, which is incorporated in the encapsulation layers. This layer is typically formed from a planarised Polyethylene Naphthalate (PEN) sheet with an amorphous Al$_2$O$_3$ barrier coating (≤ 40 nm thick).

![Flexible PV modules](Image)

**R2R Al$_2$O$_3$ ALD Barrier Film**

Thin layers of aluminum-oxide, of the order of a few tens of nanometers deposited via R2R atomic layer deposition (ALD) method, have been introduced to allow PV modules transparency and flexibility and to provide an effective barrier layer.

![R2R coater](Image)

**Experimental Work**

Two representative Al$_2$O$_3$ ALD samples were processed by the Centre for Process Innovation Ltd (CPI). The samples have an 80 mm diameter area coated with a 40nm Al$_2$O$_3$ layer. The WVTRs of samples were carried out using an Isostatic Standard test method (MOCON®) at specified conditions of (38 °C and 90% RH) respectively.

![Water vapor ingress](Image)

**Mathematical Model**

The basic assumption of the model is that, the combined film of thickness L has a transparent flexible barrier coating of Al$_2$O$_3$ with a single circular hole (defect), and that it is exposed to permeant water vapour from the lower side. This orientation is consistent with that used in a MOCON® test.

**Results**

The results seem to show that for the barrier coating a small number of large defects dominates the WVTR, and thus these defects should be the focus of any detection system.

![Water vapor transmission rate](Image)

**Conclusion**

The segmentation analysis method and the theoretical model results, both indicate that the major contributing factor for determining the WVTR is the total number of larger defects, where the sample with higher density of defects > 3 µm (lateral diameter) exhibit inferior barrier properties. Therefore, the critical spatial resolution required for defect detection need not be less than 3 µm, as any defect that has less than this lateral size seems to have a much lower effect on the barrier properties.

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**References**